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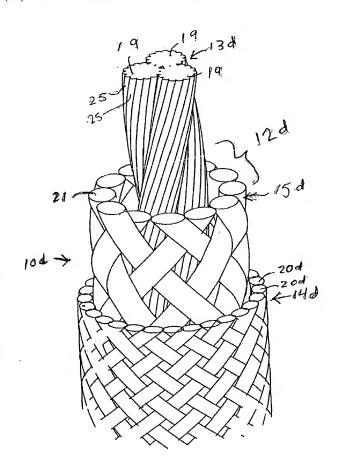
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[Continued on next page]

(54) Title: OPTIMIZED SUTURE BRAID



(57) Abstract: A high strength abrasion-resistant surgical suture material with industry standard knot tying characteristics and color marking characteristics includes a core (12) formed of a plurality of twisted fibers (16) of a first material, surrounded by a braided cover (14) made from fibers (20) of a second material different than the first material. The first material is preferably ultrahigh molecular weight polyethylene and the second material is preferably a polymeric material having good knot-tying characteristics.

PATENT COOPERATION TREATY

From the	ONAL SEARCHI	NG AUTH	ORITY		REC'D 09 DEC 2	1004
To:	UNAL SEARCIN	INO AO III	OKITT		P Willio PC	37'
DONALD E. STOUT STOUT, UXA, BUYAN & MULLINS, LLP.			LLP.			The state of the s
4 VENTUR	E, SUITE 300	,			TTEN OPINION OF THE	
IRVINE, C	CA 92018			INTERNATIO	ONAL SEARCHING AUTH	ORITY
					(PCT Rule 43bis.1)	
				Date of mailing (day/month/year)	@7 DEC 2004	
1	or agent's file re	ference		FOR FURTHER	ACTION See paragraph 2 below	
A1916PCT	al application No.		International filing date	(day/month/year)	Priority date (day/month/year)	
PCT/US04			18 March 2004 (18.03.2		18 March 2003 (18.03.2003)	
Internation	al Patent Classific	cation (IPC)	or both national classificat	ion and IPC		
IPC(7): A6	51B 17/04 and US	C1.: 606/2	28			
Applicant						
OPUS ME	DICAL, INC.					
1. This o	pinion contains ir	ndications re	elating to the following iten	ns:		
	Box No. I	Basis of th	e opinion			
	Box No. II Priority					
	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability				lity	
	Box No. IV Lack of unity of invention				•	
Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				trial		
	Box No. VI	Certain de	ocuments cited		•	
	Box No. VII Certain defects in the international application					
	Box No. VIII	Certain of	oservations on the internation	onal application		
2. FUR	THER ACTIO	N				
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1bis(b) that written opinions of this International Searching Authority will not be so considered.						
If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.						
For further options, see Form PCT/ISA/220.						
3. For further details, see notes to Form PCT/ISA/220.						
Name and	mailing address	of the ISA/	US	Authorized offic	Sharon M. Bree	
ŀ	Mail Stop PCT, Att	tn: ISA/US		Julian W. Woo	Suurac 71. / URle	re far
P.O. Box 1450 Alexandria, Virginia 22313-1450			0	Telephone No. 703-308-0421		
Facsimile No. (703) 305-3230						

Form PCT/ISA/237 (cover sheet) (January 2004)

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International application No.

PCT/US04/08074

Box No. I Basis of this opinion					
With regard to the language, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.					
This opinion has been established on the basis of a translation from the original language into the following language, which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).					
2. With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:					
a. type of material					
a sequence listing					
table(s) related to the sequence listing					
b. format of material					
in written format					
in computer readable form					
c. time of filing/furnishing					
contained in international application as filed.					
filed together with the international application in computer readable form.					
furnished subsequently to this Authority for the purposes of search.					
3. In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.					
4. Additional comments:					
-					

International application No. PCT/US04/08074

Box No. V Reasoned statement under Ru applicability; citations and exp	e 43 bis.1(a)(i) with regard to nov anations supporting such stateme	velty, inventive step or i	ndustrial
1. Statement			
Novelty (N)	Claims <u>7-11,15-22,25-33</u>		YES
	Claims <u>1-6,12-14,23,24</u>		NO
Inventive step (IS)	Claims NONE		YES
	Claims 1-33		NO
Industrial applicability (IA)	Claims 1-33		YES
	Claims NONE		NO
2. Citations and explanations:			
Please See Continuation Sheet			
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Form PCT/ISA/237 (Box No. V) (January 2004)

International application No. PCT/US04/08074

Supplemental Box				
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V. 2. Citations and Explanations:

Claims 1-6, 12-14, 23, and 24 lack novelty under PCT Article 33(2) as being anticipated by Ohi et al. (4,946,467). Ohi et al. disclose, in the figures and in col. 3, line 45 to col. 4, line 35, a suture strand with core including a plurality of core fibers made of a fibrous first material (e.g., polyester) and a cover surrounding the core, where the cover is made of a fibrous second material (e.g., silk), where the core fibers are arranged in a twisted bundle, where the cover fibers are arranged to form a woven annular band, where the first material can be deemed to have a high tensile strength material, where the core fibers comprises a bundle of filaments of the first material, where the cover fibers comprises a bundle of filaments of the second material, where each of the core fibers is substantially circular in cross section,

Claims 7-11, 20-22, and 25-29 lack an inventive step under PCT Article 33(3) as being obvious over Ohi et al. in view of Hill et al. (6,045,571). Ohi et al. disclose the invention substantially as claimed, but do not disclose a first material that comprises a high molecular, high tenacity material or polyethylene; where the second material is a polymeric material selected from the group as claimed in claim 9, where the second material is substantially opaque, where the first material is substantially transparent, and where each of the cover fibers has a substantially circular cross section and diameter greater than the diameter of each of the core fibers. Hill et al. teach, in figures 3 and 3A and in col. 7, line 17 to col. 9, line 15, a first material with a high molecular, high tenacity material or polyethylene; a second material that is a polymeric material selected from the group as claimed in claim 9, and where each of the cover fibers has a substantially circular cross section and diameter greater than the diameter of each of the core fibers. It would have been a matter of design choice to choose, a first material with a high molecular, high tenacity material or polyethylene; a second material that is a polymeric material selected from the group as claimed in claim 9, and where each of the cover fibers has a substantially circular cross section and diameter greater than the diameter of each of the cover fibers. Such choices would be dependent upon the desired strength, flexibility, bioabsorbability, and hand for a suture strand. And depending on the choices of materials for the first and second materials, it would be a matter of design choice to apply a substantially opaque or transparent material. The choices would be dependent upon the type material, the thickness of material, and the desired appearance of the suture.

Claims 15 lacks an inventive step under PCT Article 33(3) as being obvious over Ohi et al. in view of Kaplan et al. (5,019,093). Ohi et al. disclose the invention substantially as claimed, but do not disclose that each of the core fibers is substantially wedge-shaped in cross section. Kaplan et al. teach, in figures 7 and 9, core fibers having a substantially wedge-shaped cross section. It would have been obvious to one having ordinary skill in the art at the time the invention was made, in view of Kaplan et al, to modify the core fibers of Ohi et al., so that they have a substantially wedge-shaped cross sections. Such a shape would produce a smooth suture strand that would allow resistance-free passage of the suture strand through tissue.

Claims 16-19 and 30-33 lack an inventive step under PCT Article 33(3) as being obvious over Ohi et al. in view of Perciaccante et al. (4,047,533). Ohi et al. disclose the invention substantially as claimed, but do not discloses a core, where a sub-core comprises at least one core fiber and an outer ring comprises a plurality of core fibers. Perciacante et al. teach, in figures 1 and 2, a suture strand with a core, where a sub-core comprises a single core fiber and an outer ring comprises a plurality of core fibers. It would have been a matter of design choice to modify the suture strand of Ohi et al., so that it has the core fiber configuration taught by Perciacante et al. The choice would be dependent upon the desired strength, flexibility, bioabsorbability, appearance, and hand for a suture strand.

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	Supplemental Box In case the space in any of the preceding boxes is not sufficient.
	Claims 1-33 meet the criteria set out in PCT Article 33(4), and thus a suture strand has industrial applicability because the subject matter claimed can be made or used in industry.
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GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/08074

A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : A61B 17/04 US CL : 606/228					
According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols) U.S.: 606/228-231					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Continuation Sheet					
C. DOCI	UMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where ap	propriate, o	of the relevant passages	Relevant to claim No.	
Y	US 4,047,533 A (PERCIACCANTE et al.) 13 Sept 1 and 2.	ember 1977	(13.09.1977), See figures	16-19,30-33	
X 	US 4,946,467 A (OHI et al.) 07 August 1990 (07.0 line 45 to col. 4, line 35.	8.1990), Se	e the figures and col. 3,	1-6,12-14,23,24	
Y	line 45 to col. 4, line 55.			7-11,15-22,25-33	
Y	US 5,019,093 A (KAPLAN et al.) 28 May 1991 (28.05.1991), See figures 7 and 9.			15	
Y	US 6,045,571 A (HILL et al.) 04 April 2000 (04.04.2000), See figures 3 and 3A and col. 7, line 17 to col. 9, line 15.			7-11,20-22,25-29	
Further	documents are listed in the continuation of Box C.		See patent family annex.		
* Special categories of cited documents:			later document published after the inte date and not in conflict with the applic	ation but cited to understand the	
"A" document defining the general state of the art which is not considered to be of particular relevance			principle or theory underlying the inve document of particular relevance; the		
"E" earlier application or patent published on or after the international filing date		"X"	considered novel or cannot be consider when the document is taken alone		
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)			document of particular relevance; the considered to involve an inventive step combined with one or more other such	when the document is documents, such combination	
"O" document referring to an oral disclosure, use, exhibition or other means			being obvious to a person skilled in the	art	
"P" document published prior to the international filing date but later than the priority date claimed			document member of the same patent i	family	
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27 July 2004 (27.07.2004)			07 DEC 2004		
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US			Authorized officer Shara M. There for		
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